

**Description**

Zinc plated mild steel or 304 stainless steel construction. Designed for slip-in installation into Ø4.0 core hole in concrete or in an existing steel structure. Comes with PVC sleeve liner.

General specifications:

Rated Capacity(<i>working load</i>)	450 lbs. (205 Kgs.) @ minimum 4:1 Design Factor (see <i>appl. restriction 2</i>)
Mast Moment Proof Load	90,000 In.-lbs (10,000 N.m)
Mast Rotation	360°
Weight	8 lbs(3.6 Kg)

Note: Sleeves are designed to withstand the proof load rating of all standard MILLER DURAHOIST masts.

Materials and Construction:

General Construction	Welded Steel/Stainless Steel
Weld Certification	CWB-47.1
Structure Material	A-36 Steel Plate/304 S.S.
Sleeve Material	Sch. 40 Pipe/304 S.S.
Sleeve Bearing Material	PVC Pipe - ASTM-D-1785
Thrust Bearing Material	High Density Polyethene
Finish (<i>Steel Sleeves</i>)	Zinc Plated
Finish (<i>Stainless Steel</i>)	Brush Blast
Plating Specification	ASTM Designation B633-85, Type III, SC2

Mounting Requirements(minimum):

The Structure must be capable of withstanding a 90,000 in.-lbs(10,000 N.m) moment and a 5000 lbs. (2268 Kg.) vertical load. Installation **MUST BE** approved to local regulations by a qualified engineer.

Note: Concrete **MUST BE** *sufficiently thick or have sufficient underlying structure to support the 5000 lbs. (2268 Kg.) vertical load requirement specified above.*

Application Restrictions:

1. Sleeves are for use with approved masts & accessories **ONLY**.
2. System design factor depends on other system components and the configuration in which they are assembled. The minimum design factor for all standard MILLER DURAHOIST masts and accessories is 4:1.
3. If base material does not meet minimum requirements, reinforcement **MUST BE** added to meet minimum requirements.
4. Where required by regulation, each installation **MUST BE** approved to all applicable standards by a qualified engineer.
5. All equipment **MUST BE** set up and operated under the supervision of a competent person according to the manufacturer's instructions.

CERTIFICATION

